## CANLINES LTD

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## CARRIAGE CENTRE TRACK UPGRADE.

Over 15 years ago a carriage was converted using the OEM cam followers to a slide system using a high performance plastic, this has proved very popular resulting in many carriages being converted to the slide block system and to date not one machine has been re visited to change the slide block as long as yearly they are cleaned and re greased no other maintenance is required.



Due to this success we here at Canlines decided to develop this upgrade further to eliminate the need for the centre track cam followers and it is proving very successful on the machines it is currently fitted to with virtually no carriage side movement, the system can be installed without the requirement to either remove or lift the carriage to gain access to the central cam followers they can be left in place as they become redundant.

Simply jack each corner at a time and remove the cam follower.



Then replace it with the slide block with the "plastic slide plate" and shim underneath and lower the carriage.



Now drill through the bolt holes and dowel holes into the carriage and lock the slide block to the carriage.

Set the carriage height, and then fit the outer guide pads.



Now fit the outer blocks and set the side clearance.



## Grease everything, fit the guards and the job is complete

